

Work Order ID 57973

April 21, 2010 9:53:19 AM



Page 1

Item ID: D4038-9

Accept



Setup

Start



Revision ID:

Item Name: Block

Stop



Start Date: 23/04/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 30/04/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100



Bandsaw

Jeaspa Bandsaw

Memo

CUT BLANK 1.750" LONG

0.00

0.00

sub 10/04/24

4 0

105



HAAS I

HAAS CNC vertical machine #1

Memo

Mill as per Dwg and Folio FA885
DWG REV: B
FOLIO REV: AA

0.00

0.00

sub 10/04/25

4 0

DEBURR

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Page 2

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Stop



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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

110



QC

Quality Control

120



QC

Quality Control

130



HandFinish

Hand Finishing

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

ark 10/04/25

4 0

0.00

0.00

H. A 10/04/26

4 0

0.00

0.00

(4) Bl 10-4-26

Work Order ID 57973

April 21, 2010 9:53:19 AM



Page 3

Item ID: D4038-9

Accept



Setup Start



Revision ID:

Item Name: Block

Stop



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Cust Item ID:

Required Date: 30/04/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

150



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

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Picklist Print

April 21, 2010 9:53:18 AM

Page 1
1

Work Order ID: 57973



Parent Item: D4038-9



Parent Item Name: Block

Start Date: 23/04/2010

Required Date: 30/04/2010

Comments: Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6B1.500X02.00 0		Purchased		No			f	9.5000	0.6989			

6061-T6 Bar 1.50 x 2.00



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse MAT10 110167	9.5 9.5	<u>6989</u> <u>04/10/24</u>

DART AEROSPACE LTD	Work Order:	57973
Description: BLOCK	Part Number:	D4038-9
Inspection Dwg: D4038 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>JWL</i>	Audited by:	<i>J. A</i>	Prototype Approval:	N/A
Date:	10/04/25	Date:	10/04/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

6 5 4 3 2

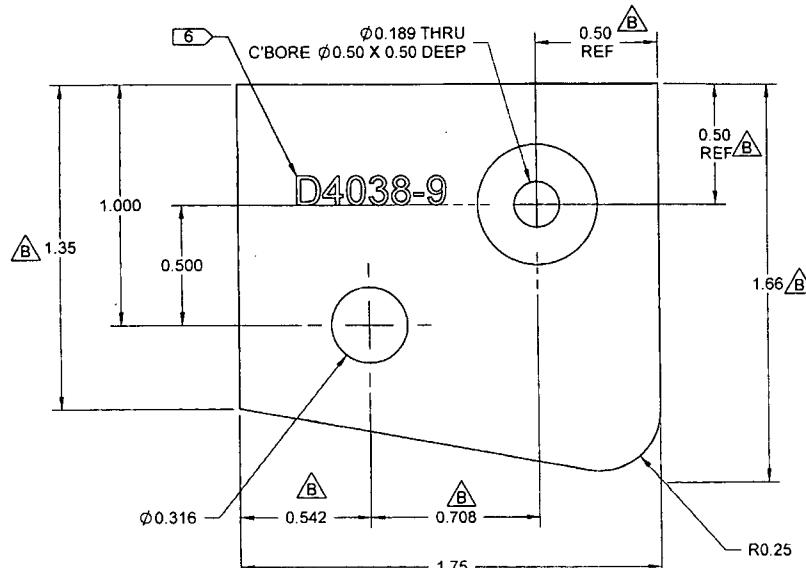
4
W/O 57972

4

1

8

8



D4038-9 BLOCK

NOTES:

NOTE:
1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM B.
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)

PER AMS-QQ-A-200/8

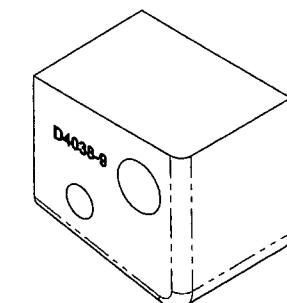
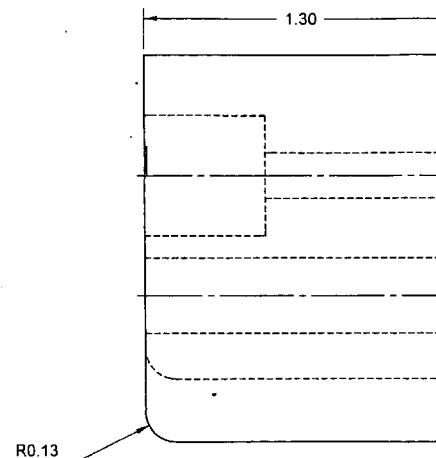
REF DART SPEC M6051T6B
SLEEVING: CHEMICAL CONVERSION COAT DART QSL 005 4.1

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.11
3) TOLERANCES: SEE PART 601-013 UNLESS OTHERWISE NOTED

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE P/N IN THIS AREA AS SHOWN TO MAX DEPTH

- 7 -



RELEASED 2010-04-14

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.		D4038
APPROVED		SHEET 11 OF 14
DE APPR.		SCALE
DATE	10.01.05	NTS

BRACKET

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